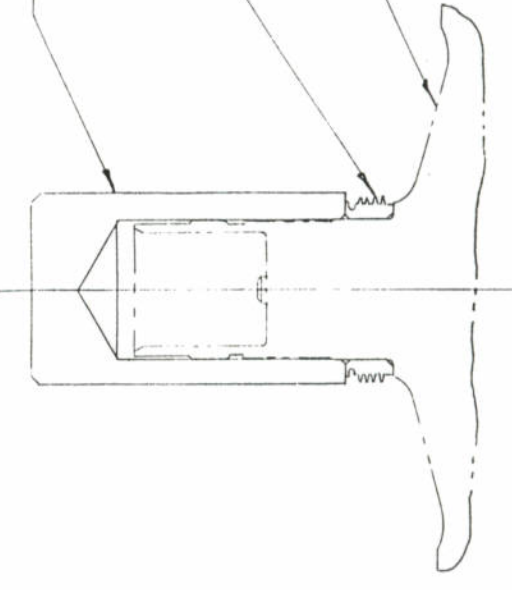
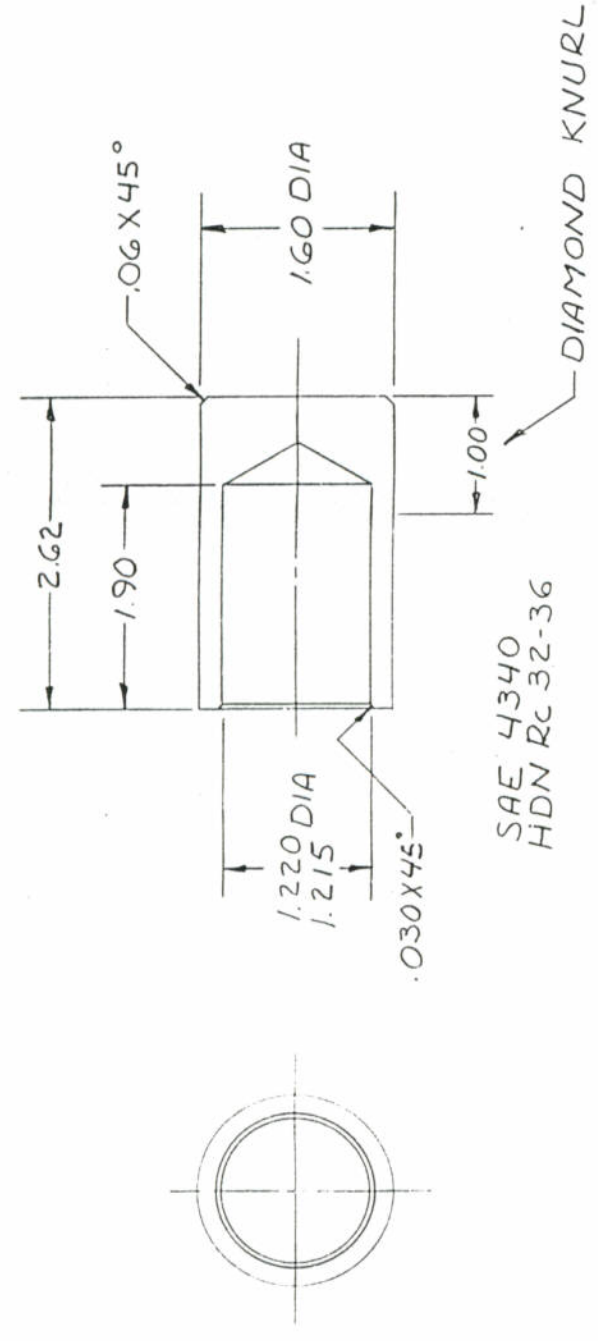


REVISIONS			DATE	APPROVED
NO.	DESCRIPTION	BY		
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				



COMPR ROTOR REAR SEAL
REF

COMPR IMPELLER ASSY
REF

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485

BREAK SHARP EDGES .020 UOS

GEOMETRIC CHARACTERISTIC SYMBOLS		APPROVALS		DATE	
FLATNESS	⊥	DRAWN	J.R. GREEN	76-6-15	
STRAIGHTNESS	//	CHECKED	J.D. PERCY	76-6-25	
ROUNDNESS	⊙	CHG. DR.	J.D. PERCY	76-6-25	
CYLINDRICITY	⊙	MET.			
PROFILE OF A LINE	⊙	ENGR. 1	GRISWOLD	76-6-16	
PROFILE OF A SURFACE	⊙	ENGR. 2			
		ENGR. 3			
		FINAL	R.H.	76-6-17	
		REVIEW			

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± 1° TOL. ON 3 PLACE DECIMALS ± .010 TOL. ON 2 PLACE DECIMALS ± .02	SEE ITEM
MATL.	SEE ITEM
HEAT TREAT AND HARDNESS	SEE ITEM
SURFACE TREAT.	NOTED
INSPECTION	

DETROIT DIESEL ALLISON Division of General Motors Corporation Indianapolis Operations		TITLE DRIFT-COMPRESSOR REAR LABYRINTH ROTATING SEAL	
DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE		GENERAL SPECIFICATIONS	
SCREW THREADS		SAE 4340 AMS 2485 LOCAL SPECS. (REF)	
MODEL (FIRST USAGE)		APPLICATION: SEE SEPARATE PARTS LIST	
SIZE		DWG. No.	
C		6893735	
SCALE		SHEET	
FULL		FILE COPY	

USED ON ENGINE MODELS
250 SERIES